

### 1. IDENTIFICATION OF THE SUBSTANCE PREPARATION AND COMPANY UNDERTAKING

#### 1.1 PRODUCT IDENTIFIER

Product name: Orange Wide Format Inkjet Cartridge for Mimaki JV33 (SPC-5010)  
Part number: MIMSPC501OWF

#### 1.2 IDENTIFIED USES AND USES ADVISED AGAINST

For use in: Inkjet Printers

#### 1.3 SUPPLIER DETAILS

Supplier: Clover Imaging Group  
4200 Columbus Street  
Ottawa, IL 61350  
United States  
Phone number: 815-431-8100  
Fax: 815-461-8583  
Contact Hours: 08:00AM-05:00PM CST

#### 1.4 EMERGENCY TELEPHONE NUMBERS

Supplier: 815-431-8100

\* This document provides safety-related information about ink/toner, in various forms, for use in copiers/printers etc.

### 2. HAZARDS IDENTIFICATION

#### 2.1 INFORMATION and CLASSIFICATION

Overview: Hazard Statement: Combustible liquid. Contact with skin and eyes may result in irritation. Classification of the substance or mixture: This product is not classified as hazardous according to OSHA. Emergency Overview: Contact with skin and eyes may result in irritation. Physical Hazards: Not classified as a physical hazard. Potential Health Hazards: Eyes: Contact with eyes might be irritating. Skin: Contact with skin might cause irritation or redness. Inhalation: Exposure to vapor or mist may cause respiratory irritation. Ingestion: Ingestion may cause upset stomach. Chronic Health Hazards: None known. Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. Environmental Hazards: Not classified as an environmental hazard. Other Hazards: Potential routes of exposure to this product are skin and/or eye contact. Inhalation and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this formulation.

#### 2.2 LABEL ELEMENTS

Applicable Pictograms:



Danger Indications: N/A  
Risk Phrases: N/A  
Safety Phrases: Signal word: Warning

#### 2.3 OTHER HAZARDS

PBT or vPvB: This product contains no substance considered to be very persistent nor very bioaccumulating (vPvB). This product contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredients	CAS number	Weight %	OSHA PEL	ACGIH TLV	Other
Proprietary Pigment	Trade Secret	1-5			
Diethylene Glycol Derivative	112-36-7	1-80			
Proprietary Organic Material	Trade Secret	1-15			
Proprietary Pigments	Trade Secret	1-5			
Lactone Compound	Not available	1-20			

The Full Text for all R-Phrases are Displayed in Section 16

#### COMPOSITION COMMENTS

The Data Shown is in accordance with the latest Directives.

This section provides composition information for the specified substance/mixture.

### 4. FIRST-AID MEASURES

#### 4.1 FIRST AID MEASURES

##### 4.1.1 FIRST AID INSTRUCTIONS BY RELEVANT ROUTES OF EXPOSURE

Inhalation:	If inhaled move to fresh air. Inhalation of vapor is not expected to be significant routes of exposure for this product under normal use conditions. Respiratory irritation may occur, if persists seek medical attention.
Eye contact:	Do not rub eyes. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If irritation persists get medical attention.
Skin contact:	In case of contact, immediately flush skin with soap and plenty of water while removing contaminated clothes and shoes. Wash clothing before reuse. Get medical attention if symptoms appear.
Ingestion:	Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention if symptoms appear.

##### 4.1.2 ADDITIONAL FIRST AID INFORMATION

Additional first aid information:	N/A
Immediate Medical Attention Required:	Treat symptomatically.

#### 4.2 SYMPTOMS AND EFFECTS

Acute Symptoms from Exposure:	No known significant effects or critical hazards.
Delayed Symptoms from Exposure:	N/A

#### 4.3 IMMEDIATE SPECIAL TREATMENT OR EQUIPMENT REQUIRED

Treat symptomatically.

### 5. FIRE-FIGHTING MEASURES

#### 5.1 EXTINGUISHING MEDIA

Recommended Extinguishing Media: Use dry chemical, CO2, water spray (fog) or foam.  
Extinguishing Media Not to be Used: N/A

#### 5.2 SPECIAL HAZARD

Unusual Fire/Explosion Hazards: N/A  
Extinguishing Media Not to be Used: N/A

#### 5.3 ADVICE FOR FIRE FIGHTERS

Avoid inhalation of smoke. Wear protective clothing and wear self-contained breathing apparatus

### 6. ACCIDENTAL RELEASE MEASURES

#### 6.1 PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES

##### 6.1.1 PRECAUTIONS FOR NON-EMERGENCY PERSONNEL

Use personal protective equipment. Gloves and eye/face protection.

##### 6.1.2 ADDITIONAL FIRST AID INFORMATION

N/A

##### 6.1.3 PERSONAL PROTECTION

Wear personal protective equipment as described in Section 8.

#### 6.2 ENVIRONMENTAL PRECAUTIONS

Regulatory Information: Keep product out of sewers and watercourses.

#### 6.3 METHODS AND MATERIAL FOR CONTAINMENT AND CLEANUP

Spill or Leak Cleanup Procedures: Move containers from the spill area. Prevent from entering sewers, water courses, basements, or confined areas. Contain and collect spillage with inert absorbent material (e.g. sand, earth, vermiculite, or diatomaceous earth) and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilled product.

## 7. HANDLING AND STORAGE

### 7.1 PRECAUTIONS FOR SAFE HANDLING

Recommendations for Handling: No special precautions when used as intended. Keep containers closed. If toner, avoid creating dust. Keep away from ignition sources.

Advice on General Hygiene: Never eat, drink or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the restroom, or applying cosmetics.

### 7.2 CONDITIONS FOR SAFE STORAGE

Avoid high temperatures, >100°F/32°C

### 7.3 SPECIFIC END USES

Printing devices

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 CONTROL PARAMETERS

The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release in order to maintain airborne concentrations of the product below OSHA PELs (See Section 3). Local exhaust ventilation is preferred because it prevents contaminant dispersion into the work area by controlling it at its source.

### 8.2 EXPOSURE CONTROLS

#### Respiratory protection:

IMPROPER USE OF RESPIRATORS IS DANGEROUS. Seek professional advice prior to respirator selection and use. Follow OSHA respirator regulations (29 CFR 1910.134 and 1910.137) and, if necessary, wear a NIOSH approved respirator. Select respirator based on its suitability to provide adequate worker protection for given work conditions, levels of airborne contamination, and sufficient levels of oxygen.

#### Eye/Face Protection:

Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

#### Hand/Skin Protection:

For emergency or non-routine operations (cleaning spills, reactor vessels, or storage tanks), wear an SCBA. WARNING! Air purifying respirators do not protect worker in oxygen deficient atmospheres.

#### Additional Protection:

N/A

#### Protective Clothing and Equipment:

Wear chemically protective gloves, boots, aprons, and gauntlets to prevent prolonged or repeated skin contact. Wear splash-proof chemical goggles and face shield when working with liquid, unless full face piece respiratory protection is worn.

#### Safety Stations:

Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.

#### Contaminated Equipment:

Separate contaminated work clothes from street clothes. Launder before reuse. Remove material from your shoes and clean personal protective equipment. Never take home contaminated clothing.

#### Comments:

Never eat, drink or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the restroom, or applying cosmetics.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 **DETAIL INFORMATION**

Physical state: APPEARANCE: Orange liquid.  
Color: Orange  
Odor: Slight  
Odor threshold: N/A

Boiling point: Not determined  
Melting point: No data available.  
Flash point: Approx 71°C  
Explosion limits: No data available.  
Relative density: No data available.  
Auto-ignition temperature: Not determined

### 9.2 **OTHER INFORMATION**

SPECIFIC GRAVITY .975 (20°C)

## 10. CHEMICAL STABILITY AND REACTIVITY

### 10.1 **Reactivity:**

**Reactivity Hazards:** None

**Data on Mixture Substances:** None

10.2 **Chemical Stability:** The product is stable. Under normal conditions of storage and use, hazardous polymerization will not occur.

10.3 **Hazardous Polymerization:** Stable under conditions of normal use.

10.4 **Conditions to Avoid:** Keep away from heat, flame, sparks and other ignition sources.

10.5 **Incompatible Materials:** Strong oxidizing materials

10.6 **Hazardous Decomposition:** Will not occur.

### 11. INFORMATION ON TOXICOLOGICAL EFFECT

<b>Mixtures:</b>	Water based inkjet ink (Mixture)
<b>Acute Toxicity:</b>	N/A
<b>Skin Corrosion/Irritation:</b>	Repeated or prolonged contact may cause irritation.
<b>Serious Eye Damage:</b>	No information available.
<b>Inhalation:</b>	No information available.
<b>Sensitization:</b>	No information available.
<b>Mutagenicity:</b>	No information available.
<b>Carcinogenicity:</b>	None of the ingredients in this ink is listed by IARC as a carcinogen.
<b>Reproductive Toxicity:</b>	No information available.
<b>STOT - Single Exposure:</b>	N/A
<b>STOT - Multiple Exposure:</b>	N/A
<b>Ingestion:</b>	Harmful if swallowed. May cause gastrointestinal irritation.
<b>Hazard Class Information:</b>	N/A
<b>Mixture on Market Data:</b>	N/A
<b>Symptoms:</b>	N/A
<b>Delayed/Immediate Effects:</b>	N/A
<b>Test Data on Mixture:</b>	N/A
<b>Not Meeting Classification:</b>	N/A
<b>Routes of Exposure:</b>	Skin absorption, breathing, ingestion, eye contact.
<b>Interactive Effects:</b>	N/A
<b>Absence of Specific Data:</b>	N/A
<b>Mixture vs Substance Data:</b>	N/A

### 12. ECOLOGICAL INFORMATION

12.1 <b>Eco toxicity:</b>	No data available.
12.2 <b>Degradability:</b>	No data available.
12.3 <b>Bioaccumulation Potential:</b>	N/A
12.4 <b>Mobility in Soil:</b>	N/A
12.5 <b>PBT &amp; vPvB Assessment:</b>	N/A
12.6 <b>Other Adverse Effects:</b>	No further relevant information available.

### 13. DISPOSAL CONSIDERATIONS

**Disposal Information:**

Dispose of product in accordance with local authority regulations.  
Empty container retains product residue.

**Physical/Chemical Properties that affect Treatment:**

Symbol: This product is not classified as dangerous  
Risk Phrases: This product is not classified according to the federal, state and local environmental regulations.

**Waste Treatment Information:**

If toner, do not shred toner cartridge, unless dust-explosion prevention measures are taken. Finely dispersed particles may form explosive mixtures in air. Dispose of in compliance with federal, state, and local regulations.

**Personal Protection Required:**

N/A

### 14. TRANSPORT INFORMATION

- 14.1 **ID Number:** N/A
- 14.2 **Shipping Name:** N/A
- 14.3 **Hazard Class:** N/A
- 14.4 **Packing Group:** N/A
- 14.5 **Environmental Hazards:** N/A
- 14.6 **User Precautions:** Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
- 14.7 **Bulk Transport:** N/A

### 15. REGULATORY INFORMATION

- 15.1 **Regulatory Information:** US TSCA 12(b): All ingredients are listed on TSCA Inventory. US TSCA Export Notification(40 CFR 707, Subpt. D): Product contains Diethylene Glycol Diethyl Ether.
- EPA Regulatory Information:** N/A
- CERCLA Reportable Quantity:** N/A
- 15.2 **Superfund Information:**
- Hazard Categories:**
- Immediate:** N/A
- Delayed:** N/A
- Fire:** NFPA Rating: Health = 1 Fire = 2 Reactivity = 0
- Pressure:** N/A
- Reactivity:** N/A
- Section 302 - Extremely Hazardous:** N/A
- Section 311 - Hazardous:** No
- 15.3 **State Regulations:** CALIFORNIA PROPOSITION 65 INFORMATION: Not regulated
- 15.4 **Other Regulatory Information:** SARA of 1986: Immediate Hazard- No. Delayed Hazard- No. Fire Hazard- No. Pressure Hazard-No. Reactivity Hazard- No. SARA 313: Diethylene Glycol Diethyl Ether (Chemical Category N230).

### 16. OTHER INFORMATION

**General Comments:** This information is based on our current knowledge. It should not therefore be construed as guaranteeing specific properties of the products as described or their suitability for a particular application

**Creation Date of this SDS:** 12/31/2020



**Key to Abbreviations and Acronyms used in this sheet:**

ACGIH = American Conference of Governmental Industrial Hygienists	NIOSH = National Institute for Occupational Safety and Health
CERCLA = Comprehensive Environmental Response Compensation and Liability Act	OSHA = Occupational Health and Safety Administration
CLP = Classification, Labeling, and Packaging	PEL = Permissible Exposure Limit
DSD = Dangerous Substances Directive	SCBA = Self Contained Breathing Apparatus
EPA = Environmental Protection Agency	STOT = Specific Target Organ Toxicity
GHS = Globally Harmonized System	TLV = Threshold Limit Value
N/A = Not Applicable	UK = United Kingdom
NFPA = National Fire Protection Association	UN = United Nations

**Ref:**

## DISCLAIMER

All trademarks and models referenced are property of their respective holders and are used for identification purposes only. These products are not sponsored by, affiliated with, manufactured by or distributed by the named manufacturers. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.